

MODEL N° 60021 OWNER'S MANUAL

Keep this Identification Number in case you must contact our Customer Service Department.

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SAFETY INSTRUCTIONS



FAILURE TO FOLLOW THESE WARNINGS MAY RESULT IN SERIOUS INJURY OR PROPERTY DAMAGE AND WILL VOID WARRANTY.

To ensure safety, do not attempt to assemble this product without reading and following all instructions carefully. Check the entire box and inside all packing materials for parts and/or additional instruction material. Before beginning assembly, identify and inventory all parts and hardware using the parts and hardware lists and identifiers in this document. Proper and complete assembly, use and supervision are essential for proper orientation and to reduce the risk of accident or injury. A high probability of serious injury exists if this product is not installed, maintained, and/or operated properly. Failure to comply with any of the warnings in this instruction manual may result in serious personal injuries such as cuts, broken bones, nerve damage, paralysis, brain injury, or death. Failure to comply may also result in property damage. Please heed all warnings and cautions.

Two capable adults are required for assembly.

Most injuries are caused by misuse and/or not following instructions. Use caution when using this product.

INSTRUCTION #1055654 D 11/13/2009

BEFORE BEGINNING ASSEMBLY

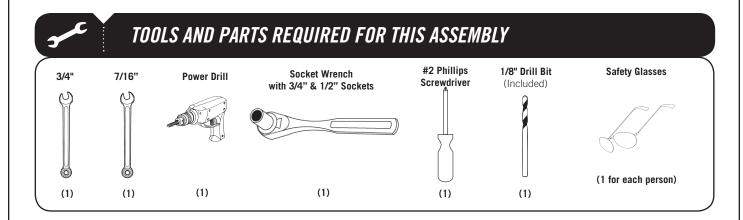


Keep the hardware bags and their contents separate. If any parts are missing, call our Customer Service Department.



Two adults required to complete assembly

Only adults should set up the product. Do not allow children in the set-up area until assembly is complete.



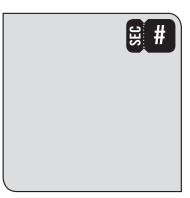
ASSEMBLY GUIDES

Refer to the following areas throughout the instructions to assist in the assembly process:

This area is located at the top, left-hand corner of the page and indicates which tools and hardware are needed to complete the assembly steps on a page.



This area is located at the top, right-hand corner of the page and shows an image of the product with shaded parts indicating which section is being assembled.



This area is usually located in the bottom, left-hand corner of a step and indicates that special attention is needed to perform a particular part of a step.



These areas are usually located in the bottom, right-hand corner of a step and indicate that damage to the product or serious injury may occur if the caution or warning is not heeded.



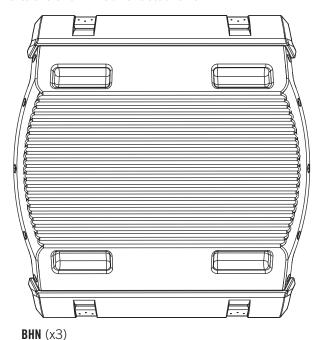


PARTS & HARDWARE LIST BOX 1 ID **Description** Qty BJJ HARDWARE BAG MAIN COMPOSTER PARTS BTL COMPOSTER TUMBLER ASSEMBLY HARDWARE Description Qty **BHO** 5/16" Steel Flat Washer 6 Front Panel/Lid BHN 3 AAN 5/16" Cap Nut 6 2 ВНМ **End Panel** 6 BTK Blow Hole Plug 2 BII A-Frame Weldment BIR 5/16" x 3/4" Carriage Bolt 6 2 BIH Composter Leg BHK 40 Plastic Nut Ventilation Tube 1 **BHQ ADW** #10 x 3/4" Phillips Pan-Head Screw 40 2 Mounting End Plate **BSA** ARA 1/8" Drill Bit 1 **BSB** COMPOSTER SMALL PARTS BAG BIT COMPOSTER BASE ASSEMBLY HARDWARE BIX Locking Pin Assembly 1 2 BIJ Inner Housing Bracket Pinned Hinge 2 BIY 2 1/2" Nylock Nut 2 ADM BIZ Latch Hook 1/2" x 2 3/4" Hex-Head Bolt 2 BIK 2 BJA Latch Assembly 2 2 BIL Sleeve Hinge Tube BJB 2 BIM Black Plastic Spacer BJC Double Hook Strap 1 BIN Locking Pin Spring 1/2" Flat Washer 4 BIO 2 BIP 5/8" Flat Washer 1 **Grease Packet** AKH BHJ #8 x 1/2" Self-Tapping Screw

PARTS IDENTIFIER

Main Composter Parts

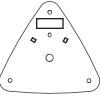
Parts are shown 10% of actual size



BHQ (x1) Ventilation Tube

Front Panel/Lid



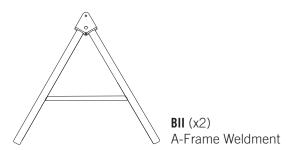


BSA (x2)
Mounting End Plate*
(1 with a Warning Sticker and 1 without)

PARTS IDENTIFIER

Main Composter Parts

Parts are shown 5% of actual size





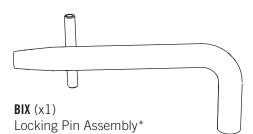
BIH (x2) Composter Leg

Composter Small Parts Bag [BSB]

Parts are shown 50% of actual size (Unless indicated otherwise*)

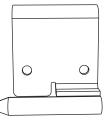


BJA (x2) Latch Assembly

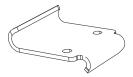




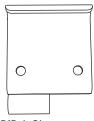
Only use the Locking Pin to hold the Tumbler in place. Do not use the Locking Pin to stop a spinning Tumbler. Failure to heed this warning will result in damage to the Locking Pin.



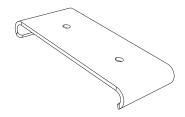
BIY (x2) Pinned Hinge



BIZ (x2) Latch Hook



BJB (x2) Hinge Tube



BJC (x2) Double Hook Strap

HARDWARE IDENTIFIER

Composter Tumbler Assembly Hardware [BTL]

Hardware is shown at actual size



BHO (x6)

5/16" Steel Flat Washer

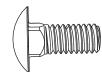


5/16" Cap Nut



BTK (x6)

Blow Hole Plug



BIR (x6)

5/16" x 3/4" Carriage Bolt



Plastic Nut (Only 38 are used)



ADW (x40)

#10 x 3/4" Phillips Pan-Head Screw (Only 38 are used)

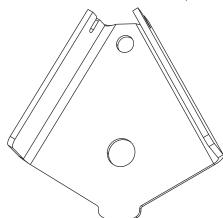


ARA(x1)

1/8" Drill Bit

Composter Base Assembly Hardware [BIT]

Hardware is shown at actual size (Unless indicated otherwise*)





BIK (x2)

1/2" x 2 3/4" Hex-Head Bolt

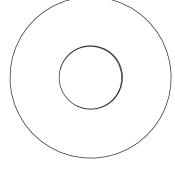


ADM (x2)

1/2" Nylock Nut







#8 x 1/2" Self-Tapping Screw

BHJ (x4)

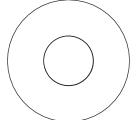
BIP (x2)

5/8" Flat Washer



Locking Pin Spring

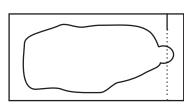




BIO (x4)

1/2" Flat Washer





AKH(x1)

Grease Packet

1 TUMBLER ASSEMBLY

HARDWARE REQUIRED

Hardware is shown at actual size



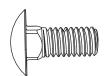
BTK (x6) Blow Hole Plug



5/16" Cap Nut



5/16" Steel Flat Washer



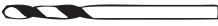
BIR (x6) 5/16" x 3/4" Carriage Bolt



Plastic Nut (Only 38 are used)



ADW (x40) #10 x 3/4" Phillips Pan-Head Screw (Only 38 are used)



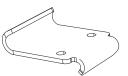
ARA(x1)1/8" Drill Bit

SMALL PARTS REQUIRED

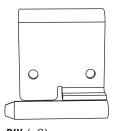
Parts are shown 50% of actual size (Unless indicated otherwise*)



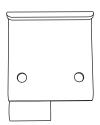
BJA (x2) Latch Assembly



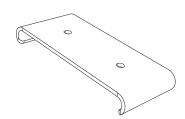
BIZ (x2) Latch Hook



BIY (x2) Pinned Hinge



BJB (x2) Hinge Tube

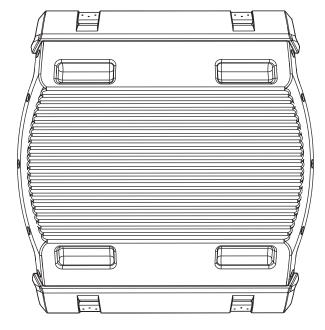


BJC (x2) Double Hook Strap

☐ 1 TUMBLER ASSEMBLY (CONT.)

PARTS REQUIRED (CONT.)

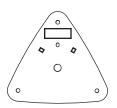
Parts are shown 10% of actual size



BHN (x3) Front Panel/Lid

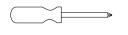


BHQ (x1) Ventilation Tube



BSA (x2) Mounting End Plate* (1 with a Warning Sticker and 1 without)

TOOLS REQUIRED











Phillips Screwdriver

Socket Wrench with 1/2" Socket

1/8" Drill Bit (ARA) (Included)

Electric Drill w/Phillips Head

Safety Glasses



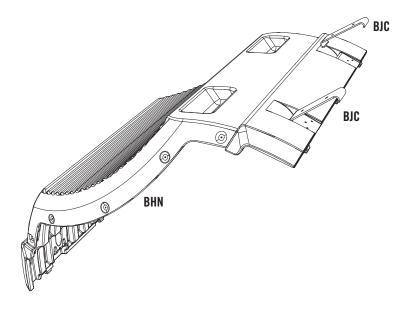
BJC (x2)



SEC 1.1

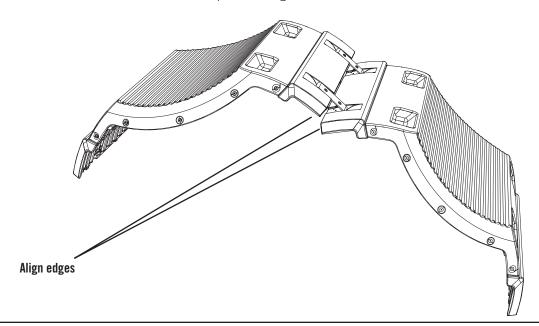
TUMBLER ASSEMBLY

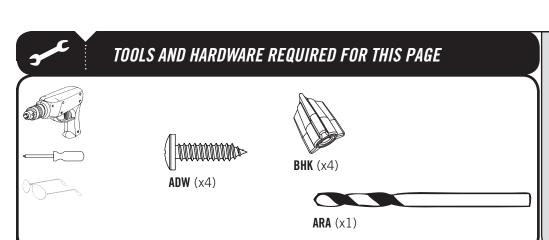
Insert two Double Hook Straps (BJC) into the grooves on the end of one of the Front Panels (BHN) as shown.



SEC 1.2

Insert the ends of the Double Hook Straps into the grooves of another Front Panel as shown and align the edges.

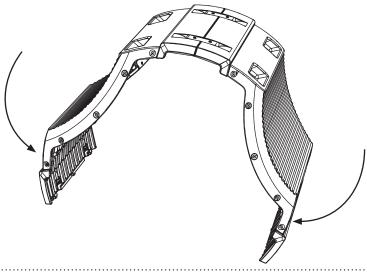






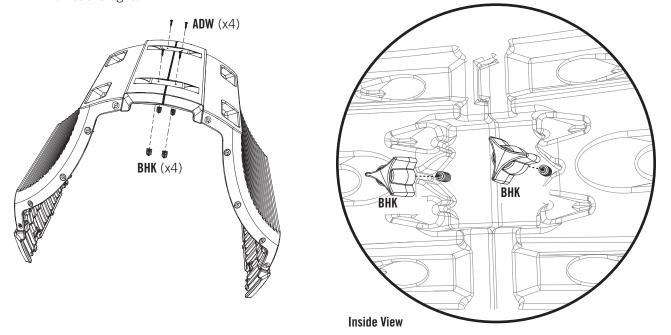
SEC 1.3

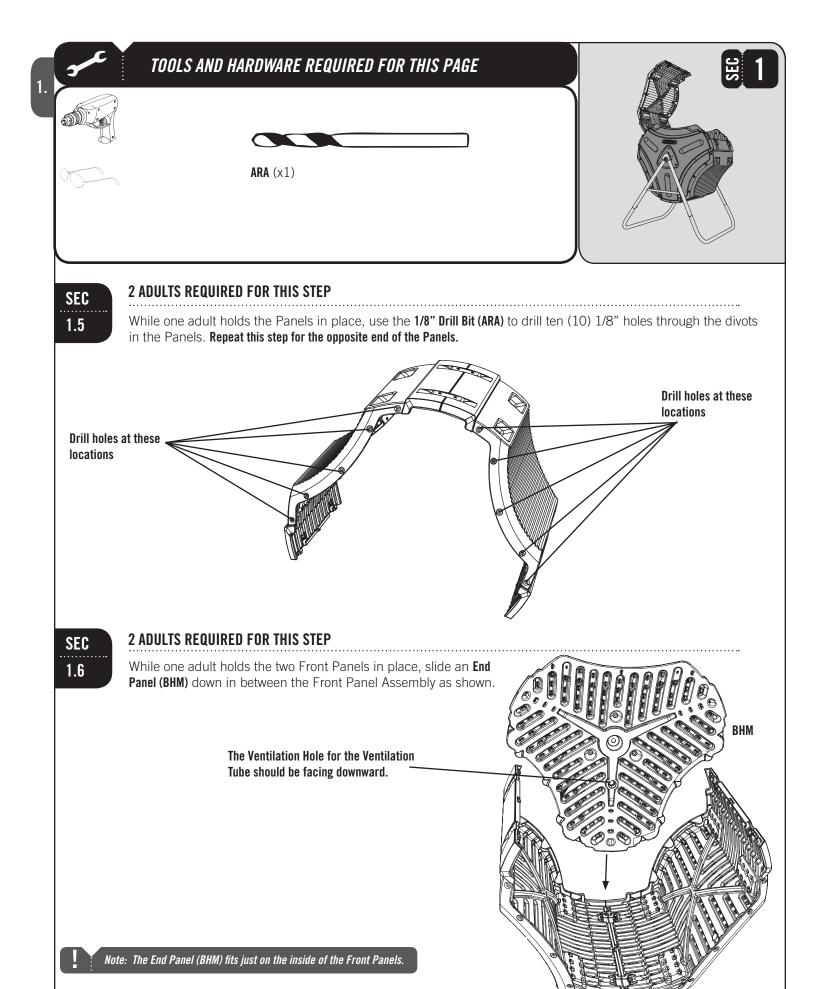
Pull the Front Panels down to the position shown.



SEC 1.4

Using the 1/8" Drill Bit (ARA), drill four (4) 1/8" holes through the holes in both Double Hook Straps and all the way through the two Front Panels. Using a screwdriver, manually screw four (4) #10 x 3/4" Phillips Pan-Head Screws (ADW) through the holes you just drilled and into the Plastic Nuts (BHK) until the Nuts are flush against the Panels. Do not overtighten.

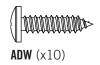


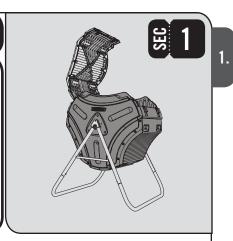




TOOLS AND HARDWARE REQUIRED FOR THIS PAGE



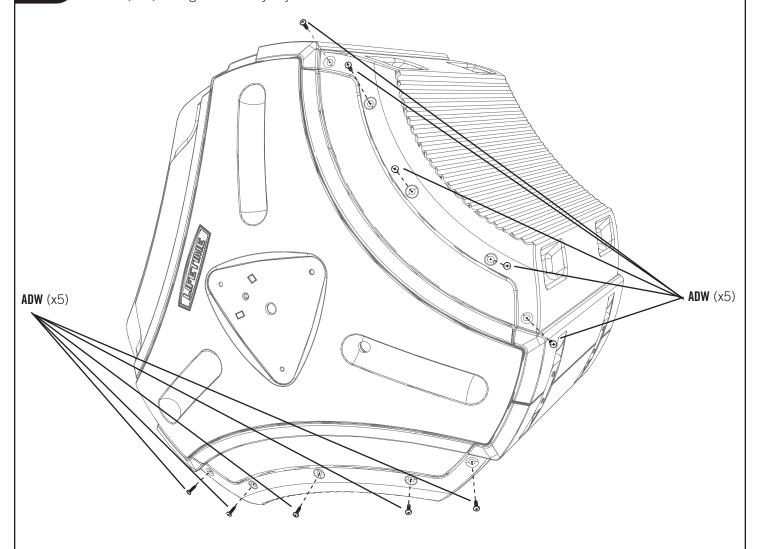




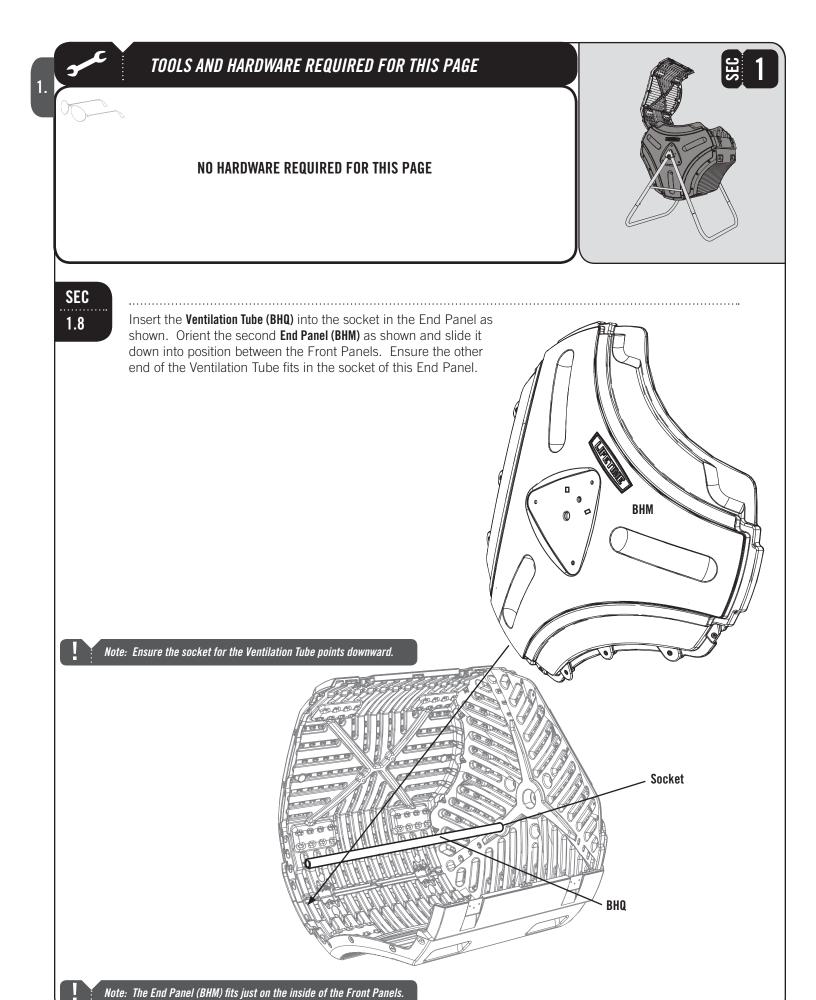
SEC 1.7

2 ADULTS REQUIRED FOR THIS STEP

While one adult holds the assembly together, use an electric drill to insert ten (10) #10 x 3/4" Phillips Pan-Head Screws (ADW) through the holes you just drilled until the heads of the Screws are flush with the End Panel.



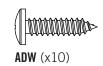
Note: It's OK if the Screws (ADW) spin freely at this point. Don't worry about stripping the plastic.

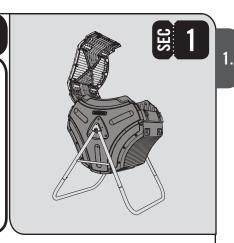




TOOLS AND HARDWARE REQUIRED FOR THIS PAGE

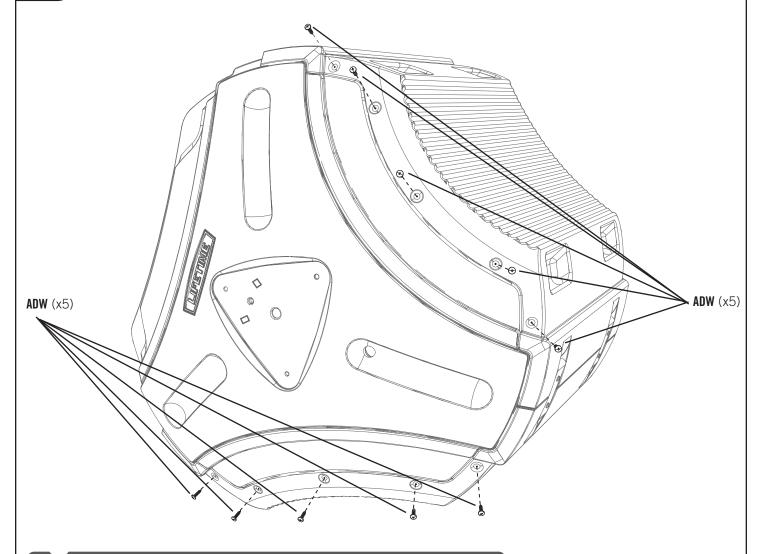




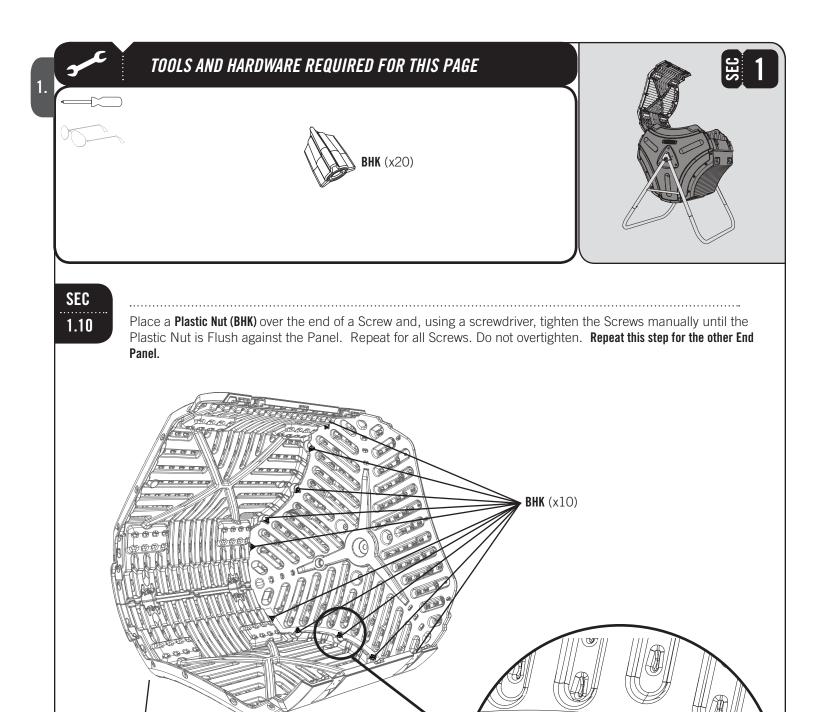


SEC 1.9

While one adult holds the assembly together, use an electric drill, insert ten (10) **#10 x 3/4" Phillips Pan-Head Screws** (ADW) through the holes you drilled in Step 1.5 until the heads of the Screws are flush with the End Panel.

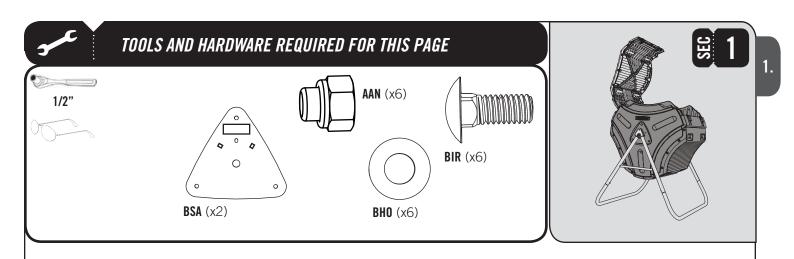


Note: It's OK if the Screws (ADW) spin freely at this point. Don't worry about stripping the plastic.



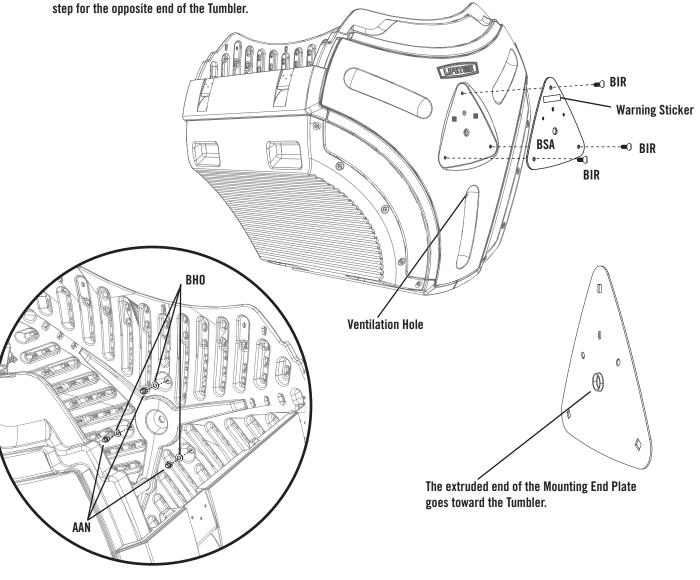
Note: End Panel removed to show detail.

Note: Tighten the Screws (ADW) into the Plastic Nuts (BHK) with a screwdriver only. Do not overtighten.



SEC 1.11

Orient a **Mounting End Plate (BSA)** so the holes in the Plate align with the holes in the End Panel as shown. Connect the Mounting End Plate to the End Panel using the required hardware. Tighten Cap Nuts securely. **Repeat this**



Interior View

WARNING
Do not overtighten the Cap Nut.